

Amendments to the Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A ~~manufacturing method of manufacturing a~~ rotor core to be fixed around a rotary shaft ~~facing each other, by which, while,~~ comprising constraining an intermediate blank having an axis and multiple magnetic pole claws that protrude in the same coaxial direction on coaxially with the blank axis from a circumference of the blank and the an inner perimetric surface of the magnetic pole claw are constrained by a die and applying a forming pressure is applied in a radial direction, radially toward the blank axis so as to form a tapered surface on the only one of outer perimetric end ends of the each of the magnetic pole claw claws and a permanent-magnet fastener on the an inner perimetric end are formed of each of the magnetic pole claws.

2. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, wherein the tapered surface ~~on the outer perimetric end of the magnetic pole claw and [[a]] the permanent-magnet fastener on the inner perimetric end are formed in the same process by the same applied forming force applied.~~

3. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, wherein the tapered surface ~~on the outer perimetric end of the magnetic pole claw and [[a]] the permanent-magnet fastener on the inner perimetric end~~ are formed at the same time simultaneously by the applied forming force applied.

4. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, wherein ~~the a die [[,]] comprising having~~ multiple component parts ~~[[,]] forms with constraints and pressure forms~~ the intermediate blank and the inner perimetric surface of ~~the each~~ magnetic pole claw.

5. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, wherein the tapered surface and permanent-magnetic fastener ~~on one end of said rotor core~~ are respectively formed on said outer and said inner perimetric ends of said rotor core.

6. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 5, wherein ~~these of the magnetic pole claws~~ are formed all together while the inner perimetric surfaces of ~~all magnetic pole claws thereof~~ are simultaneously constrained by a die ~~at the same time~~.

7. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 6, wherein ~~these of each magnetic pole claw~~ are is formed

while the inner perimetric surface of each magnetic pole claw thereof is constrained individually by a die.

8. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, ~~wherein further comprising trimming off any unnecessary portion is trimmed off from the permanent-magnet fastener.~~

9. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, wherein the tapered surface and permanent-magnet fastener are volumetrically adjusted in their volume so that they are formed for forming into each specified a predetermined shape.

10. (Currently Amended) ~~A manufacturing~~ The method of rotor core according to Claim 1, wherein joining of the intermediate blank and magnetic pole claw are fastened together is effected by a constraint force applied from the plate portion that continues operatively associates the magnetic pole claws of the intermediate blank with each other.

11. (Currently Amended) ~~A manufacturing~~ method of manufacturing a generator, comprising a process of forging a rotor core to be fixed around a facing rotary shaft facing each other, a process of constraining by a die an intermediate blank having multiple magnetic pole claws that protrude in the same coaxial direction on a circumference of the blank and the an inner perimetric surface of the magnetic pole claw claws, and a process of applying a

forming pressure in a radial direction so as to form a tapered surface on ~~the only~~
one of the outer perimetric end of the magnetic pole ~~claw~~ claws and a permanent-
magnet fastener on ~~the an~~ an inner perimetric end ~~at the same time~~.

12. (Currently Amended) ~~A manufacturing~~ The method of generator
according to Claim 11, wherein the tapered surface and the fastener ~~on one end~~
are formed ~~at the same time~~ simultaneously on the inner and outer perimetric
ends in the same circumferential direction, respectively.

13. (Currently Amended) ~~A manufacturing~~ The method of generator
according to Claim 11, wherein ~~those of the~~ magnetic pole claws are formed all
together while at the same time the inner perimetric surfaces of all magnetic
pole claws are constrained ~~by a die at the same time~~.

14. (Currently Amended) ~~A manufacturing~~ The method of generator
according to Claim 11, wherein ~~those of each~~ magnetic pole claw ~~are~~ is formed
while the inner perimetric surface ~~of each magnetic pole claw~~ thereof is
constrained individually ~~by a die~~.